

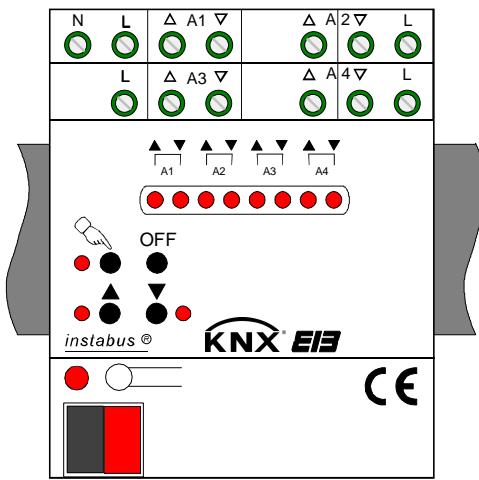
**Application:**

Depending on EIB telegrams received, the shutter actuator switches up to four independent output channels, one for each motor (4-channel operation). The number of output channels can also be reduced to two so that up to two blind/shutter motors can be controlled per channel (2 x 2-channel operation).

The shutter actuator is equipped with a manual control feature permitting bus-independent operation of the individual outputs in a permanent or temporary mode.

On reception of a storm warning, the actuator can, for instance, move the shutter into a predefined safety position and lock them there. Each output can be independently parameterized for individual moving times.

**Illustration:**



**Controls:**

- 1 programming button
- 1 programming LED (red)

**Manual controls:**

- 1 "key for manual control mode activation (select key)
- 1 "OFF" key (ALL stop)
- 1 "▲" key for manual UP movement
- 1 "▼" key for manual DOWN movement

**Status indicators:**

- 8 LEDs (red) to indicate the movement direction of the individual outputs or of the manually selected output
- 1 LED (red) to indicate the "permanent manual mode"
- 1 LED (red) to indicate the "UP" movement of the manually selected output
- 1 LED (red) to indicate the "DOWN" movement of the manually selected output

(For further information on controls and status indicators cf. "Manual control")

**Dimensions:**

Width: 4 modules, 72 mm  
 Height: 90 mm  
 Depth: 64 mm

**Degree of protection:**

IP 20

**Mark of approval:**

KNX / EIB

**Ambient temperature:**

-5 °C ... +45 °C

**Storage temperature:**

-25 °C ... +70 °C (reduced lifetime when stored above +45°C)

**Fitting position:**

any

**Minimum distances:**

none

**Type of fixing:**

snap-fastening on DIN rail (no data rail required)

**instabus EIB supply**

**Voltage:** 21 – 32 V DC (SELV)

**Power consumption:** max. 150 mW

**Connection:** instabus connecting and branching terminal

**External supply**

**Voltage:** 110 V (-10 %) - 240 V (+10 %) AC; 50 / 60 Hz (no DC)

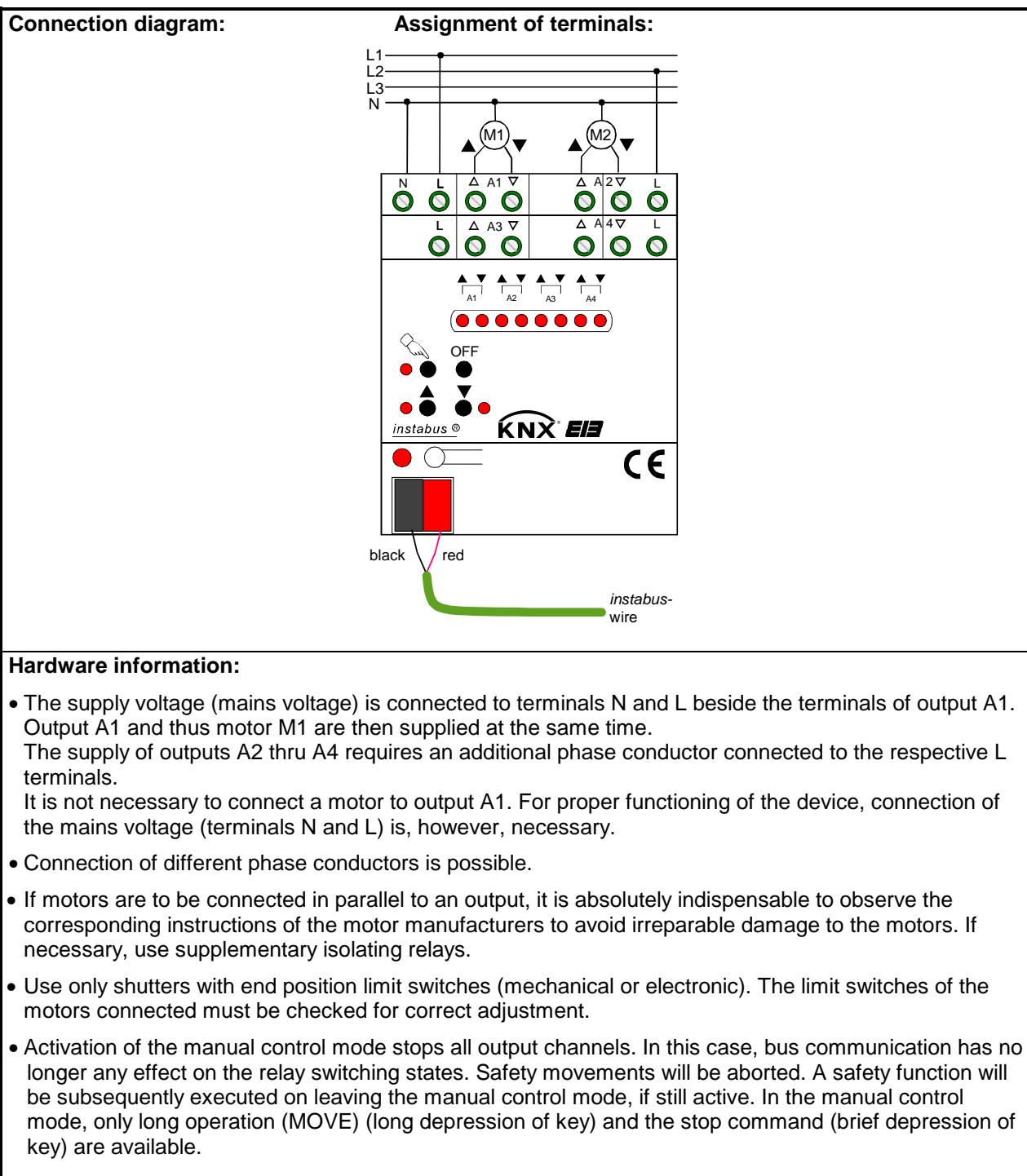
**Total power dissipation:** min. 0.3 W up to max. 1.8 W (no load connected)

**Connection:** screw terminals:

0.5 – 4 mm<sup>2</sup> single wire and stranded without ferrule

0.5 – 2.5 mm<sup>2</sup> stranded wire with ferrule

<b>Response to voltage failure</b>	(see also "Bus and mains voltage")
<b>Bus voltage only:</b>	parameter-dependent ("Response to bus voltage failure")
<b>Mains voltage only:</b>	All outputs switch off (stop); manual control not possible.
<b>Bus and mains voltage:</b>	All outputs switch off (stop); manual control not possible.
<b>Response on reactivation:</b>	(see also "Bus and mains voltage")
<b>Bus voltage only:</b>	Mains voltage not available: Outputs are off (stop); bus communication is possible, i.e. safety functions can be activated  Mains voltage available: parameter-dependent ("Response to bus voltage return")
<b>Mains voltage only:</b>	Bus voltage not available: parameter-dependent ("Response to bus voltage failure ") Manual control is possible.  Bus voltage available: All outputs switch off or remain off (stop) until a new bus telegram is received and until the switching state changes. Exception: The actuator automatically reactivates the safety function(s) for the outputs assigned if the safety objects were activated before or during the mains failure. The parameterized "response at the beginning of the safety function" is repeated. A safety function activated before and deactivated during the mains failure does not launch a new movement on return of the mains voltage. If a safety function was at first activated and then deactivated again during the mains failure, the actuator launches a new movement for the outputs assigned after return of the mains as parameterized for "at the end of a safety function". In any case, the outputs assigned are re-enabled after safety deactivation. Manual control is possible.
<b>Bus and mains voltage:</b>	parameter-dependent ("Response on return of bus voltage" (cf. "Bus voltage only" / "Mains voltage only")
<b>Input</b>	---
<b>Output</b>	
<b>Type of switching contact:</b>	1 make contact and 1 change-over contact per output, monostable (movement directions mechanically interlocked.)
<b>Number of outputs:</b>	4
<b>Switching voltage:</b>	110 V – 240 V AC +/- 10 % 50 / 60Hz (no DC)
<b>Max. switching current:</b>	6 A at 230 V AC : non inductive or low-inductance loads (e.g. condenser-type motors)
<b>Connection:</b>	Screw terminals: 0.5 – 4 mm <sup>2</sup> single wire and stranded without ferrule 0.5 – 2.5 mm <sup>2</sup> stranded wire with ferrule



**Software description**

Shutter actuator 4gang 230V manual RMD		<b>ETS symbol:</b>								
<b>AST-Type</b>	01 <sub>Hex</sub>	1 <sub>Dez</sub> reserved								
<b>Applications:</b>										
<table border="1"> <tr> <td><b>No.</b></td><td><b>Brief description:</b></td><td><b>Name:</b></td><td><b>Version:</b></td></tr> <tr> <td>1</td><td>Shutter with safety monitoring</td><td>Shutter 207401</td><td>0.1</td></tr> </table>			<b>No.</b>	<b>Brief description:</b>	<b>Name:</b>	<b>Version:</b>	1	Shutter with safety monitoring	Shutter 207401	0.1
<b>No.</b>	<b>Brief description:</b>	<b>Name:</b>	<b>Version:</b>							
1	Shutter with safety monitoring	Shutter 207401	0.1							
<b>Application note:</b> 1. Shutter 207401 <b>Executable from mask version:</b> 1.1 onwards										
<b>Number of addresses (max):</b>	32	<b>dynamic table management</b> Yes <input checked="" type="checkbox"/> No <input type="checkbox"/>								
<b>Number of assignments (max):</b>	32	<b>maximum length of table</b> 64								
<b>Communication objects:</b>	10									
<b>Object</b>	<b>Name</b>	<b>Function</b>	<b>Type</b>	<b>Flag</b>						
<b>Mode of operation "4-channel operation"</b>										
0	Output 1	Step operation	1 Bit	C, W, (R*)						
1	Output 2	Step operation	1 Bit	C, W, (R*)						
2	Output 3	Step operation	1 Bit	C, W, (R*)						
3	Output 4	Step operation	1 Bit	C, W, (R*)						
4	Output 1	Move operation	1 Bit	C, W, (R*)						
5	Output 2	Move operation	1 Bit	C, W, (R*)						
6	Output 3	Move operation	1 Bit	C, W, (R*)						
7	Output 4	Move operation	1 Bit	C, W, (R*)						
<b>Mode of operation "2 x 2-channel operation"</b>										
0	Output 1/3	Step operation	1 Bit	C, W, (R*)						
1	Output 2/4	Step operation	1 Bit	C, W, (R*)						
4	Output 1/3	Move operation	1 Bit	C, W, (R*)						
5	Output 2/4	Move operation	1 Bit	C, W, (R*)						
16	Safety 1	Safety	1 Bit	C, W, (R*)						
17	Safety 2	Safety	1 Bit	C, W, (R*)						
*: For objects marked (R), the current object status can be read out (set "R" flag).										

**Description of objects (dynamic object structure):**

 0 - 3	Step operation:	1-bit object for step operation of a shutter
 4 - 7	Move operation:	1-bit object for move operation of a shutter
 16 - 17	Safety:	1-bit object for reception of an alarm resp. safety message (polarity can be parameterized)

**Scope of functions**

- Mode of operation: 4-channel operation or 2 x 2-channel parameterizable:
  - in 4-channel operation, 4 independent output channels, each for one shutter motor or for similar systems,
  - in 2 x 2-channel operation, reduction of output channels, so that two output terminals can be used in common for two motors per output channel.
- Short operation (STEP) or long operation (MOVE) presetable independently for each output channel (long operation (MOVE) also infinitely).
- Switch-over delay at change of running direction independently presetable for each output.
- Automatic moving time extension (3 %) for the adaptation of different moving times to upper limit stop (dependent on drive unit). This is useful since shutters are slower during UP movements.
- Two safety functions separately assignable to shutter channels and common cyclical monitoring: Movement into a parameterized limit position on activation and deactivation of the safety function(s). The polarity of the safety objects is adjustable.
- Response after failure and return of bus voltage presetable.
- Manual control of the output channels is possible even without bus voltage. The manual control mode can be inhibited.

#### Description of functions

##### **Moving times / short operation (STEP) / long operation (MOVE) / switch-over delay / moving time extension**

The shutter actuator can be adapted to the sometimes different moving times of the shutters used. For such adaptation, the different times must be determined during commissioning of the device and incorporated in the ETS.

##### Determination of short operation (STEP)

The short operation mode (STEP) is needed, for instance, for the adjustment of the 'gap width' of a roller shutter. In most cases, the short operation (STEP) is effected by depressing a shutter push button permitting manual intervention into the shutter control cycle. When the actuator receives a STEP command while the shutter is in motion, the movement is stopped immediately by the shutter actuator. With the "Short operation (STEP) base" and "Short operation (STEP) factor" parameters, it is possible to fix the time of short operation (STEP) independently for each output channel. The time fixed should correspond to

ca. 1/4 of the complete moving time needed for opening the shutter segments in case of a roller shutter. If the factor is set to "0", the reception of a STEP command will only result in a stop when the shutter is in motion. There is no reaction in this case, when the shutter is stationary.

##### Determination of long operation (MOVE)

The long operation mode (move) is needed for the adjustment of the shutter height. In most cases, the long operation (MOVE), too, is initiated by a long press on a shutter touch sensor or by a superordinate time control. The long operation mode can always be stopped by an incoming STEP command. An uninterrupted long operation moves the shutter into the limit positions (completely open or completely closed).

With the "Long operation (MOVE)" parameter, the time for long operation (MOVE) can be fixed independently for each output channel. The following two settings must be considered:

- "Time base \* time factor + 20 %":

Long operation (MOVE) is adjusted with the "Long operation time base" and the "Long operation time factor" parameter. The moving time must be adjusted in such a way that it corresponds to the actual time required to move the shutter from the upper limit position into the lower limit position.

To ensure that the shutter is in any case in one of the limit positions after the end of the long operation (MOVE), an 'extra time' amounting to 20 % of the moving time parameterized is automatically added. As shutters are slower when moving upwards due to gravity effects or other physical influences (e.g. temperature wind, etc.), the actuator always automatically extends the time set for long operation (MOVE) into the upper limit position by the fix "Time extension" of 3 % (cf. "[Moving time extension](#)") to ensure that the upper limit position is always reached even in the event of uninterrupted long operation movements towards this position.

Depending on movement direction, an uninterrupted long operation (MOVE) is always performed with the long operation moving time regardless of the position occupied by the shutter.

**Important:**

- The long operation time must not be chosen shorter than the actual time required to move the shutter from the upper into the lower limit position!
- A long operation (MOVE) can be retriggered by an incoming new long (MOVE) command.

- "**Infinite**":

In this setting, the corresponding output channels are permanently energized during a long operation (MOVE) depending on the direction of movement. This setting may be required for certain types of drives (please observe the instructions of the motor manufacturers).

Even an 'infinite' long operation (MOVE) can be interrupted by a STEP command.

**Change-over time:**

To protect the motor drives against irreparable damage, a fixed break during each change of the moving direction can be parameterized for each output channel. During the break, no moving direction is activated (stop). The "Break during change of moving direction" parameter can be set for change-over interruptions of 0.5 s, 1 s (default), 2 s and 5 s. The required parameter setting can be found in the technical documentation of the drive motor installed.

The change-over time is taken into account also for bus voltage failures and the manual control mode. In the unprogrammed state of the actuator, all output channels are preset for a change-over time of 1 s.

**Moving time extension:**

Due to their weight or to external physical influences (e.g. temperature, wind, etc.), shutters move more slowly when travelling upwards.

During each upward movement (long operation (MOVE)), the shutter actuator therefore takes a fix moving time extension into account. The extension is taken as a percentage of the moving time computed and is adjusted to 3%.

**Safety function**

The shutter actuator has two safety functions with separate assignment to the shutter channels. The safety functions can be activated or deactivated by separate objects. The priority of the objects can be parameterized.

**Safety reaction**

The reaction of the assigned output channels at the beginning and at the end of a safety function can be preset.

*Response at the beginning of a safety function*

The actuator moves the shutters alternatively into one of the limit stop position, if the response at safety is parameterized for "Moving up" or "Moving down". With these settings, the shutters are locked up in the limit position after the end of the safety movement. If the response at safety at the beginning of the safety function is parameterized for "No reaction", no movement is started and the output channels are locked in the actual position.

With respect to all other bus-controllable functions of the actuator, the safety function has the highest priority. This means that all functions in progress for the outputs (e.g. step or move operations) will be aborted and the safety reaction is executed. The safety function can be interrupted only by manual control on the device itself.

*Response at the end of a safety function*

At the end of a safety function, the actuator immediately re-enables the output channels concerned when the setting is "moving up" or "moving down" and approaches the corresponding limit stop positions. If the response at the end of a safety function is parameterized for "No reaction", the corresponding outputs are enabled without starting a new movement. If enabling by "No reaction" occurs during a safety movement still in progress, the outputs are enabled without interrupting the movement.

### **Safety assignment**

Each output channel can be assigned separately to safety functions 1 or 2 or alternatively to both safety functions. If a channel is intended to respond to both functions, the safety objects resp. the functions are combined by a logic OR. This means that the corresponding output channel goes into the safety lock state as soon as one of the objects is active. In this case, the channel will be re-enabled only if both objects are deactivated. Only then can a position follow-up be performed at the end of the safety lock of a channel assigned to both functions!

If the setting is "No assignment", the safety function for this output channel is deactivated.

### **Manual control and safety function**

Compared to all other bus-controllable function of the actuator, the safety functions have the highest priority. The safety functions can be interrupted only by manual control on the device itself.

After a manual control, the actuator automatically reactivates the safety function(s) for the outputs assigned, if the safety objects had been activated before or during a manual control. The parameterized "Response at the beginning of the safety function" is then re-executed.

If a safety function was deactivated during manual control, (object update "Not active"), the parameterized "Response at the beginning of the safety function" is re-executed after the end of manual control. It is assumed that the safety function was activated before or during manual control.

### **Cyclical monitoring**

Both safety objects can be cyclically monitored for the reception of telegrams.

When monitoring is enabled, the actuator expects a telegram update to both safety objects. If no telegrams are received during the monitoring time, the safety function corresponding to the missing telegram will be activated.

The safety function can be deactivated again when a safety unlock command is received.

The cycle time of the transmitters should be shorter than the monitoring time parameterized in the shutter actuator in order to ensure that at least one telegram can be received during the monitoring time.

### **Safety function information:**

- The time needed by an output for a safety movement into the limit stop positions is determined by the "Long operation (MOVE)" parameter on the "Output X" cards. For this reason, the safety movement can be as long as the parameterized extended moving time (downward movement: parameterized moving time + 20 %; upward movement: parameterized moving time + 20 % + fixed moving time extension of 3 %) or also 'infinitely' long. Safety movements cannot be retriggered.
- After return of bus voltage, the safety functions are always deactivated. In the event of a safety lock with object value "0", an object update ("0" telegram) must first be made after bus voltage return before the safety function is activated.
- An object update of the safety objects ("ON" after "ON" resp. "OFF" after "OFF") yields no reaction.
- Move-step or step-step commands during an active safety function will be rejected.

### **Bus and mains voltage / programming procedure**

#### **Response in case of bus voltage failure:**

The response in case of bus voltage failure is predefined by the "Response to bus voltage failure" parameter on the "General" card. The following actions can be parameterized: shutter moving into upper limit stop position ("Moving up"), shutter moving to lower limit stop position ("Moving down"), movements in progress being stopped ("Stop") or no reaction taking place ("No reaction" / movements still in progress will be accomplished). Manual control is possible depending on the "Manual control during bus voltage failure" on the "Manual control" card.

#### **Response to mains voltage failure:**

The actuator needs a mains voltage supply for operation. In the event of mains voltage failure, all outputs switch off (stop). Manual control is then no longer possible. Safety functions activated via the bus remain active.

#### **Response to bus and mains voltage failure:**

As in a normal mains failure, all outputs switch off (stop). Manual control is then no longer possible. Safety functions activated via the bus are rejected.

#### **Response on return of bus voltage:**

The response depends on whether mains voltage is present or not when the bus voltage returns. If the mains is present on return of bus voltage, the reaction is fixed by the "Response on return of bus voltage" parameter on the "General" card. The following actions can be parameterized: shutter moving to upper limit position ("Moving up"), shutter moving to lower limit position ("Moving down"), movements in progress being stopped ("Stop"). Manual control – if activated – will be terminated. In an unprogrammed actuator, the reaction after bus voltage return is factory-adjusted to "Stop".

If there is no mains voltage on return of bus voltage, all output channels remain off (Stop). Bus communication is, however, possible, i.e. the safety functions can be activated. Short- or long operation commands are rejected.

A safety function – if activated – will be executed when the mains voltage returns later on. If no safety function has been activated during the mains failure (bus voltage available), the actuator executes the parameterized "Response on bus voltage return" when the mains is restored later on. Manual control is not possible.

**Response to mains voltage return:**

The response depends on whether bus voltage is available or not when the mains voltage returns. If bus voltage is available, all outputs are being shut off or remain off (stop) until a new bus telegram is received and the switching state changes.

Exception: The actuator automatically reactivates the safety function(s) in the outputs assigned, if the safety objects were activated before or during the mains failure. The parameterized "Response at the beginning of the safety function" is re-executed. A safety function activated before the mains failure and deactivated during the failure does not start a new movement on return of mains voltage. If, during mains failure, a safety function was activated and then deactivated again, the actuator starts a new movement for the outputs assigned after mains voltage return as parameterized for "End of the safety function". The outputs concerned are in any case re-enabled after safety deactivation.

If the bus voltage is not present on return of mains voltage, the parameterized "Response on bus voltage failure" is started ("Stop" is factory-adjusted in unprogrammed actuators).

Manual control is possible again.

**Response to bus and mains voltage return:**

The parameterized "Response on bus voltage return" is started. Manual control in this case is possible. (Cf. also "Response on bus voltage return" / "Response on mains voltage return")

**Programming procedure:**

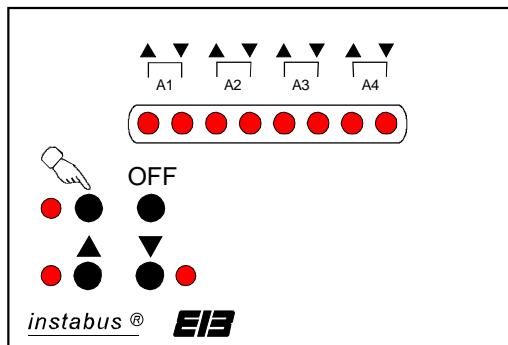
After the end of programming by the ETS or after a bus reset (bus voltage return), the parameterized "Response on bus voltage return" is executed. After programming, the manual control mode is terminated.

**Manual control depending on bus and mains voltage:**

Manual control is only possible when mains voltage is available. Depending on the "Manual control on bus voltage failure" parameter on the "Manual control" card, manual control with no bus voltage applied is possible. An activated manual control mode ends on return of bus voltage.

### Manual control

The actuator as delivered has the manual control mode already enabled. The four keys on the device front panel permit comfortable local operation of the up to 4 output channels also without bus voltage being present. The different operating states are indicated by up to 11 red LEDs. For manual control, the mains supply must be on.



Activation of manual control and operation:

The manual control mode can be activated temporarily or permanently.

#### Permanent manual control:

Activation:

1. Press the "hand" key for at least 5 seconds.
2. The red LED beside the "hand" key lights up statically. The actuator is now permanently in the manual control mode, control via the EIB is disabled and all output channels are stopped.

Operation:

A short press (< 1 second) on the "hand" key selects the output channel which is to be operated by manual control. The two status LEDs ( $\blacktriangle$   $\blacktriangledown$ ) of the output selected in the LED array start flashing. Pressing the select key repeatedly permits switching between the outputs (A1  $\rightarrow$  A2  $\rightarrow$  A3  $\rightarrow$  A4  $\rightarrow$  A1  $\rightarrow$  ...). If the actuator works in 2x2-channel operation, the outputs are automatically combined and controlled in common. (A1 / A3  $\rightarrow$  A2 / A4  $\rightarrow$  A1 / A3  $\rightarrow$  A2 / A4  $\rightarrow$  A1 / A3  $\rightarrow$  ...).

The " $\blacktriangle$ " and " $\blacktriangledown$ " keys can be used to control the selected output channel and to modify the switching status and the sense of movement. The LEDs beside the keys indicate the switching state of the selected channel. The switching states of non selected outputs are indicated as for 'normal' bus operation by means of the LEDs of outputs A1 thru A4 in the LED array.

Deactivation:

- by pressing the "hand" key for at least 5 secs. until the corresponding LED goes out or
- by bus reset or reapplication of bus voltage (return of bus voltage), or
- by switching off the mains voltage.

#### Master stop function:

When the actuator is in the permanent manual control mode, all output channels can be shut off at the same time (stop).

A press on the "OFF" key executes the stop function. All relays are switched off immediately.

The master stop function is available in the permanent manual control mode only!

**Temporary manual control mode:**

**Activation:**

1. The "  " select key must be pressed briefly (< 1 sec.).
2. The red LED(s) of output channel 1 (4-channel operation) resp. 1/3 (2x2-channel operation) in the LED array start flashing. The actuator is now temporarily in the manual control mode, control from the EIB is disabled and all output channels are stopped. The red LED beside the select key is off!

**Operation:**

A short press (< 1 sec.) of the "  " key selects the output channel which is to be controlled manually. The two status LEDs (▲ ▼) of the output selected in the LED array start flashing. Pressing the select key repeatedly permits switching between the outputs and terminating the temporary manual control mode (A1 → A2 → A3 → A4 → End). If the actuator works in the 2x2-channel mode, the outputs are combined automatically and controlled in common. (A1 / A3 → A2 / A4 → End). After termination of the manual control mode, the actuator goes back to 'normal' bus operation. The " ▲ " and " ▼ " keys can be used to control the selected output channel and to modify the switching status and the sense of movement. The LEDs beside the keys indicate the switching state of the selected channel. The switching states of non selected outputs are indicated as for 'normal' bus operation by means of the LEDs of outputs A1 thru A4 in the LED array.

**Deactivation:**

- if no further key is pressed after more than 5 seconds, or
- when the select key is pressed once again after all outputs channels have been selected once with the key, or
- by bus reset or reapplication of bus voltage (bus voltage return) or
- by switching off the mains voltage.

If the "  " key is pressed in the temporary manual control mode for at least 5 seconds, the actuator changes over to permanent manual control. Pressing the "OFF" key in the temporary manual control mode yields no reaction!

On activation of the temporary or permanent manual control mode, all output channels are generally stopped and active safety functions are aborted. Output channel control via the bus is disabled.

Safety functions are reactivated after deactivation of the manual control mode, if they have not been cancelled (cf. "[Safety function](#)").

**Manual control mode enable:**

The manual control mode is available only when mains voltage is present. The manual control mode generally can be disabled by selecting the parameter "Manual control = disabled" on the "Manual control" card. Depending on the "Manual control on bus voltage failure" parameter, it is possible to specify in addition (with manual control generally disabled) whether a manual control is to be permitted even in the event of bus voltage failure. An activated manual control mode is terminated on return of bus voltage.

**Manual control mode information:**

- The parameterized "Break during change of movement direction" is taken into account also for the manual control mode.
- In the manual control mode, only long operation (MOVE) (long depression of key) and a stop command (short depression of key) are possible. When delivered ex factory (actuator not yet programmed), the long operation (MOVE) is factory-adjusted to 'infinite'. After programming of the device with the ETS, the moving time parameterized for each output channel under "Long operation (MOVE)" is applicable.

**Settings of the actuator when delivered ex factory**

When delivered ex factory, the actuator is factory-adjusted as follows:

- Mode of operation: 4-channel operation
- Long operation (MOVE): infinite
- Short operation (STEP): only stop
- Break during change of movement direction: 1 second
- Response after bus voltage failure: stop
- Response on return of bus voltage: stop
- Manual control: fully enabled

<b>Parameters</b>		
<b>Description:</b>	<b>Values:</b>	<b>Comment:</b>
 General		
Mode of operation	<b>4-channel operation</b>  2 x 2-channel operation	4 output channels working independently of each other or 2 x 2 channels working in combination.  All four channels working independently of each other.  2 channels consisting of 2 connected channels each.
Response after bus voltage failure	Stop <b>Moving up</b>  Moving down  No reaction	Defines the response of the actuator on bus voltage failure.  The shutter stops on bus voltage failure. The shutter moves up on bus voltage failure.  The shutter moves down on bus voltage failure.  No reaction. Travel movement unchanged.
Response on return of bus voltage	<b>Stop</b>  Moving up  Moving down	Defines the response of the actuator on return of bus voltage.  The shutter stops on bus voltage return. The shutter moves up again on bus voltage return.  The shutter moves down again on bus voltage return.

 Output 1      in "Mode of operation = 4-channel operation" resp. Output 1/3      in "Mode of operation = 2 x 2-channel operation"		
Step operation Time base	<b>8 ms</b> 130 ms 2.1 s 33 s	Definition of time base for short operation (STEP). Step time = time factor · time base
Step operation Time factor (0...255) (0...100) (0 = nur Stop)	0 bis 255, <b>64</b> with bases: 8 ms, 130 ms, 2.1 s 0 to 100, <b>64</b> with base: 33 s	Definition of time factor for short operation (STEP). Step time = time factor · time base Preset: 8 ms · 64 = 512 ms
Move operation	<b>Time base * time factor + 20 %</b>  Infinite	Definition of long operation (MOVE). Long operation (MOVE) as parameterized long operation moving time with an automatic extension by 20 %.  Long operation (MOVE) infinite, i.e. the relays are not automatically de-energized after reaching the limit position. The relay state is changed only by a new short command or other actions influencing the travel movement.
Move operation Time base	<b>8 ms</b> 130 ms 2.1 s 33 s	Definition of time base for long operation moving time. Moving time = time factor · time base Not visible with 'infinite' long operation (MOVE)!
Move operation Time factor (125...255) (8...255) (3...255) (3...100)	125 to 255, <b>125</b> with base: 8 ms 8 to 255, <b>30</b> with base: 130 ms 3 up to 255, <b>30</b> with base: 2.1 s 3 bis 100, <b>30</b> with base: 33 s	Definition of time factor for long operation moving time. Moving time = time factor · time base Preset: 2.1 s · 30 = 63 s  Not visible with 'infinite' long operation (MOVE).  The moving times must be determined with precision.
Break during change of direction	0.5 s <b>1 s</b> 2 s 5 s	Defines the break during a change of moving direction (change-over time).
 Output 2 to 4      in "Mode of operation = 4-channel operation" resp. Output 2/4      in "Mode of operation = 2 x 2-channel operation" see output 1!		

Safety			
Cyclical monitoring time for safety 1 and 2	<b>none</b> 1; 2; 3; 4; 5; 6; 7; 8 min. 10; 11; 12; 20; 40 min. 1; 2 Std.	Setting of monitoring time for both safety objects. Cyclical monitoring deactivated when setting is "none".	
Safety lock with object value for safety 1	0 (safety unlock) = 1) <b>1 (safety unlock) = 0)</b>	Defines the polarity of safety object 1.	
Safety lock with object value for safety 2	0 (safety unlock) = 1) <b>1 (safety unlock) = 0)</b>	Defines the polarity of safety object 2.	
Assignment output 1 resp. output 1/3	<b>No assignment</b>  Safety 1  Safety 2  Safety 1 OR safety 2	Defines the assignment of output 1 resp. of outputs 1/3 to the safety functions. Each output channel can be separately assigned to safety functions 1 or 2 or alternatively to both safety functions.  The safety function is deactivated for the output.  The output responds only to safety function 1.  The output responds only to safety function 2.  The output responds to both safety functions; the safety objects resp. functions are combined by logic OR. This means that the respective channel is safety-locked as soon as one of the objects is active. In this case, the output channel is enabled only after both objects are deactivated. Only in this case is a position follow-up for a channel assigned to both functions possible after the end of a safety lock.	
Response at the beginning and end, output 1 resp. output 1/3	Beginning no reaction no reaction no reaction <b>moving up</b> moving up moving up moving down moving down moving down moving down	End no reaction moving up moving down <b>no reaction</b> moving up moving down no reaction moving up moving down	Defines the reaction of output 1 resp. of outputs 1/3 at the beginning resp. at the end of an active safety lock.  If the position is to be followed up and can also be followed up at the end of a safety function, the actions parameterized "at the end" will not be executed.
Assignment, outputs 2 to 4 resp. output 2/4	see output 1		
Response at the beginning and end, outputs 2 to 4 resp. output 2/4	see output 1		

 Manual control	
Manual control	<b>enabled</b>
	disabled
Manual control on bus voltage failure	<b>enabled</b>
	disabled

**Software information**

- This type of actuator does not permit read-out of bus voltage by the ETS!